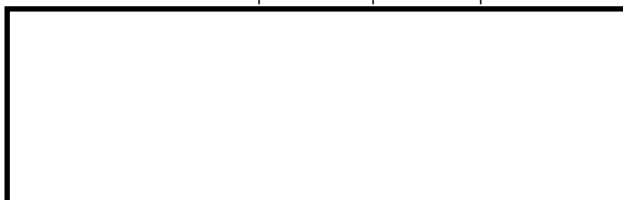


Oil Pattern Distance	42	Reverse Brush Drop	40	Oil Per Board	Multi ul
Forward Oil Total	18 mL	Reverse Oil Total	12.56 mL	Volume Oil Total	30.56 mL
Tank Configuration	A Only	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	50	14	3	A	111	0.0	3.9	3.9	5550
2	7L	6R	1	50	14	3	A	28	3.9	5.8	1.9	1400
3	7L	7R	2	50	14	3	A	54	5.8	9.7	3.9	2700
4	8L	8R	3	50	18	3	A	75	9.7	17.3	7.6	3750
5	9L	8R	2	50	18	3	A	48	17.3	22.4	5.1	2400
6	10L	9R	2	50	18	3	A	44	22.4	27.5	5.1	2200
7	2L	2R	0	45	22	3	A	0	27.5	42.0	14.5	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	22	3	A	0	42.0	36.0	-6.0	0
2	13L	11R	2	40	22	3	A	34	36.0	29.8	-6.2	1360
3	12L	10R	2	50	18	3	A	38	29.8	24.7	-5.1	1900
4	11L	10R	2	50	18	3	A	40	24.7	19.6	-5.1	2000
5	9L	9R	2	50	18	3	A	46	19.6	14.5	-5.1	2300
6	7L	8R	1	50	18	3	A	26	14.5	12.0	-2.5	1300
7	2L	2R	2	50	18	3	A	74	12.0	6.9	-5.1	3700
8	2L	2R	0	50	14	3	A	0	6.9	0.0	-6.9	0

Cleaner Ratio Main Mix 5:1 Forward  
 Cleaner Ratio Back End Mix 5:1 Reverse  
 Cleaner Ratio Back End Distance 50 Combined  
 Buffer RPM: 4 = 650 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	4.07	1.34	1	1	1.17	4.07

